

What is claimed is:

1. An attachment structure of a rear panel to a tuner, in which a rear panels is attached and fixed onto a front surface of a tuner, the tuner having two connector connection parts protruding in front and a small protrusion with a tapped hole for panel attachment provided in a middle position between the connector connection parts, the attachment structure comprising:

the rear panel having two holes for inserting the connector connection parts in portions corresponding to the two connector connection parts of the tuner and a small cylindrical part that is formed protrusively to the tuner side by burring in a portion corresponding to the small protrusion with the tapped hole of the tuner; and

a male screw;

wherein the two connector connection parts of the tuner are inserted into the two holes of the rear panel, and a leading end of the small cylindrical part is brought into contact with a front surface of the small protrusion with the tapped hole of the tuner, and under this state, the male screw is inserted into the small cylindrical part from the front surface side of the rear panel and further a leading end of the male screw is screwed into the tapped hole of the small protrusion with the tapped hole of the tuner, whereby the rear panel is attached and fixed onto the front surface of the tuner.

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2. An attachment structure of a rear panel to a tuner, in which a rear panels is attached and fixed onto a front surface of a tuner, the tuner having two connector connection parts protruding in front and a small protrusion with a tapped hole  
5 for panel attachment provided in a middle position between the connector connection parts, the attachment structure comprising:

the rear panel having two holes for inserting the connector connection parts in portions corresponding to the two connector connection parts of the tuner and a small cylindrical part that  
10 is formed protrusively to the tuner side in a portion corresponding to the small protrusion with the tapped hole of the tuner; and  
a male screw;

wherein the two connector connection parts of the tuner are inserted into the two holes of the rear panel, and a leading  
15 end of the small cylindrical part is brought into contact with a front surface of the small protrusion with the tapped hole of the tuner, and under this state, the male screw is inserted into the small cylindrical part from the front surface side of the rear panel and further a leading end of the male screw  
20 is screwed into the tapped hole of the small protrusion with the tapped hole of the tuner, whereby the rear panel is attached and fixed onto the front surface of the tuner.

3. The attachment structure of a rear panel to a tuner according  
25 to claim 2, wherein the small cylindrical part of the rear panel

is formed by burring, and a peripheral projection part that comes into contact with the front surface of the tuner is formed in a portion of each of the two holes by burring.

- 5    4.    The attachment structure of a rear panel to a tuner according to claim 2, wherein the small cylindrical part of the rear panel is formed by burring;

in a portion of each of the two holes, a part having plural cuts in circular direction of a hole edge is formed by blanking;

- 10       the cuts are bent toward the front side of the tuner thereby to form a peripheral projection part; and

a leading end of the peripheral projection part comes into contact with the front surface of the tuner.